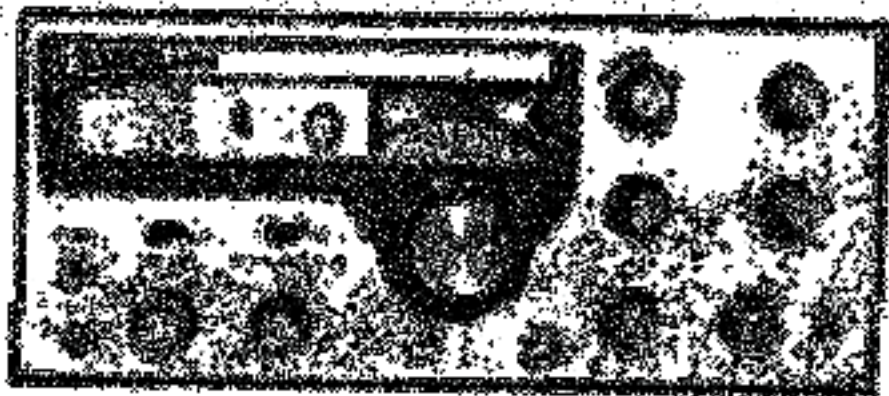




TEMPO ONE

SERVICE MANUAL



HEINLY RADIO CO.

TEMPO ONE SERVICE MANUAL

ALIGNMENT PROCEDURE FOR THE TEMPO ONE

1. "Operate" switch in calibrate.
2. VFO gain at 500 KC.
3. "Function" switch to "Tone".
4. Set at 12 o'clock.
5. AF and RF Gain at a level which will allow you to listen out the entire pass band
at 500 KC calibrated tone.
6. Put FOCUS ALL control switch in IC position.
7. Chassis off.
8. Max gain at 9 o'clock.
9. VFO Gain at "Normal".
10. PTT-LOCK in PTT position.

Band Adjustment for Receiver

1. Band switch at 3.5. Adjust L7 and L12 for maximum "3" meter reading or maximum
calibrate signal.
2. Band switch to 5.5. Adjust TC-1 and TC-2 for maximum "3" meter reading or maximum
calibrate signal. Also L8.
3. Band switch to 14.5. Adjust L10 and L13 for maximum "3" meter or maximum
calibrate signal.
4. Band switch to 21.5. Adjust L9 and L14 and L4 for maximum "2" meter or calibrate
signal.
5. *Band switch at 28.5. Adjust L1, L6 and L11 for maximum "1" meter reading or
maximum calibrate signal.

*Note: If optional crystals were installed in 28.5, 29.0 or 29.5, do not adjust coils, but align
capacitive trimmers TC223, TC225 and TC226 for maximum calibrate signal.

For fine adjustment, grid 2 set as follows:

28.5 grid at 9 o'clock - adjust TC223

29.0 grid at 2 o'clock - adjust TC225

29.5 grid at 4 o'clock - adjust TC226

These trimmers are located on the top oscillator board.

Transmitter alignment for the Tempo One. All settings are the same except for the "Operate" switch.

1. "Operate" switch on Operate for more than 15 seconds with a tuning the transmitter.
2. Peak all bands for maximum output on a 50 ohm dummy load or by observing the
"3" meter.
3. 3.5 peak on dummy load for maximum output by peaking L7 and L12.
4. 5.5 peak for maximum output with TC1, TC2 and L8.
5. 14.5 peak for maximum output L10, L13.
6. 21.5 peak for maximum output L9, L14 and L4.
7. 28.5 peak for maximum output L1, L6 and L11.

Peak 28.5, 29.0 and 29.5 by peaking trimmers TC223, TC225 and TC226 in their respective
grid positions.

TEMPO ONE INFORMATION

CHANGING THE BAND COVERAGE

The Tempo One is capable of use on another band. However, to take from the end of writing to start the use of any of the standard frequency ranges, to use substitute or adjacent, would require changing the frequency range control switch.

The standard is based on the 10 MHz band because there are 3 standard ranges. On the Tempo One top of this range do not have the crystal supplied with the unit. For quick frequency of 1 MHz or less up or down from the standard bands, such as 40.75 frequency or above, you can adjust coverage by adjusting the high frequency crystal with standard crystal higher or lower in frequency.

The only limitation in this case on the Tempo One is the fact that range below 30 MHz. This range is the low end having capability of not available. You should remember however that the further away from the standard band you get the more out of coverage you become. In other words reduce the capability of the receiver and to transmit the same subject as the transmitter is reduced. Also be advised if you get too far from the standard band, you will begin to hear odd harmonics.

For the Tempo One the crystal are listed:

2000 for 7.0 MHz to 11.0 MHz standard crystal
3000 for 11.0 MHz to 15.0 MHz standard crystal
4000 for 15.0 MHz to 20.0 MHz standard crystal
5000 for 20.0 MHz to 25.0 MHz standard crystal
6000 for 25.0 MHz to 30.0 MHz standard crystal
7000 for 30.0 MHz to 35.0 MHz standard crystal

On 15 and 20 MHz you have to change the power crystal and this can be done by the frequency range of cover has one hand. For example on 15, out of one power crystal. If you decrease the frequency coverage on 20 you will also decrease the frequency coverage on 15 and 10. And in the same way on the 10 use other without. If you decrease the cover crystal in change one hand you will change the other. For this reason we do not recommend changing your frequency coverage on 10 or 20 MHz.

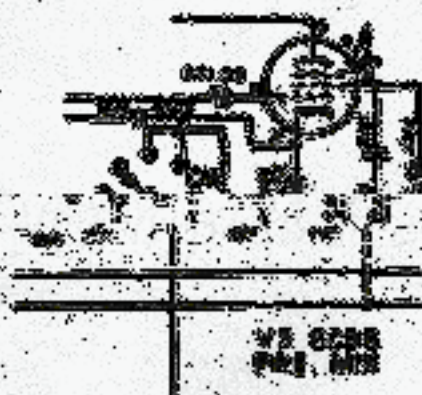
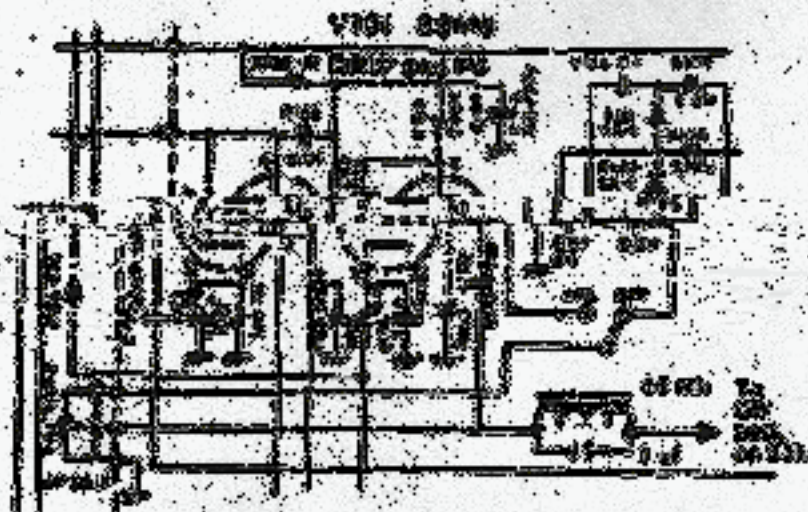
Crystal Specifications 405-10

FIXED FREQUENCY TEMPO OPERATION WITH EXTERNAL WFO

1.0 - 4.0 MHz	F ₁ = 0.0000 - F ₂	(0.00)
7.0 - 15.0 MHz	F ₁ = F ₂ - 1.0000	(0.00)
15.0 - 20.0 MHz	F ₁ = F ₂ - 0.0000	(0.00)
20.0 - 25.0 MHz	F ₁ = 05.0000 - F ₂	(0.00)
25.0 - 30.0 MHz	F ₁ = 30.0000 - F ₂	(0.00)
30.0 - 35.0 MHz	F ₁ = 30.0000 - F ₂	(0.00)
35.0 - 40.0 MHz	F ₁ = 30.0000 - F ₂	(0.00)

A HIGH "Q" BANDPASS AUDIO OSC FILTER FOR THE TEMPO ONE

You can easily make a very simple high "Q" band-pass audio filter for audio display CW reception in the Tempo One. A parallel resonant 800 Hz filter, consisting of one 25 μ h coil and a 1 μ F capacitor (at least 25 V. rated value), is connected from the center terminal of V1B3 (the AF Osc. Control) to ground. The ground connection is used to control the filter in and out. The following are to be made automatically using the back wires of the function switch 225B or manually by using a SPDT switch on the back panel of the transceiver.



FEED ONE PUL ADJUSTMENTS

If adjustment of the transfer cam does not adjust necessary, there are six additional adjustments to be considered. A brief description of each and its location is outlined below.

FEED CAMS The Transfer Cam is adjusted.

CONDITION ONE: The feed cam and transfer cam must be frequency stopped when the VFD feeding head is turned clockwise. The set screws in this head are loose.
REMEDY: Tighten the set screws.

CONDITION TWO: The VFD transfer motor must be locked in place, as the frequency changes, but the 100 Hz motor does not lock in place. Lockdown when the set screws are loose.

REMEDY: The adjustment lock nut on the VFD head is loosened and the adjustment screw is turned.

REMEDY: Check the adjustment lock nut on the head.

CONDITION THREE: The 100 Hz motor must be locked in place when the VFD transfer cam is turned clockwise.

REMEDY: The set screws on the motor must be tightened.

REMEDY: Tighten the set screws.

REMEDY: Check the 100 Hz motor to be certain they are locked down.

REMEDY: Check the adjustment lock nut on the 100 Hz motor and the 100 Hz head. If it is loosened, tighten the lock nut on the 100 Hz motor and the 100 Hz head.

CONDITION FOUR: The 100 Hz motor must be locked in place when the VFD transfer cam is turned clockwise. The set screws on the motor are loose.
REMEDY: Tighten the set screws on the motor.

CONDITION FIVE: The 100 Hz motor must be locked in place when the VFD transfer cam is turned clockwise. The set screws on the motor are loose.
REMEDY: Tighten the set screws on the motor.

CONDITION SIX: The 100 Hz motor must be locked in place when the VFD transfer cam is turned clockwise. The set screws on the motor are loose.
REMEDY: Tighten the set screws on the motor.

CONDITION SEVEN: There is a lock on the transfer cam when the 100 Hz motor is turned clockwise.

REMEDY: The set screws on the transfer cam must be tightened.

REMEDY: Tighten the set screws.

REMEDY: Check the 100 Hz motor to be certain they are locked down.

REMEDY: Check the adjustment lock nut on the 100 Hz motor and the 100 Hz head.

REMEDY: Check the 100 Hz motor to be certain they are locked down. Check the adjustment lock nut on the 100 Hz motor and the 100 Hz head. If it is loosened, tighten the lock nut on the 100 Hz motor and the 100 Hz head.

REMEDY: Check the 100 Hz motor to be certain they are locked down. Check the adjustment lock nut on the 100 Hz motor and the 100 Hz head. If it is loosened, tighten the lock nut on the 100 Hz motor and the 100 Hz head.

REMEDY: Check the 100 Hz motor to be certain they are locked down. Check the adjustment lock nut on the 100 Hz motor and the 100 Hz head. If it is loosened, tighten the lock nut on the 100 Hz motor and the 100 Hz head.

REMEDY: Check the 100 Hz motor to be certain they are locked down. Check the adjustment lock nut on the 100 Hz motor and the 100 Hz head. If it is loosened, tighten the lock nut on the 100 Hz motor and the 100 Hz head.

REMEDY: Check the 100 Hz motor to be certain they are locked down.

VFD HEAD, STRUCTURAL ADJUSTMENTS

(1) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(2) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(3) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(4) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(5) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(6) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(7) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(8) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(9) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(10) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(11) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(12) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(13) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

VFD HEAD, STRUCTURAL ADJUSTMENTS

(14) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(15) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(16) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(17) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

(18) Check the head to be certain it is locked in place when the VFD transfer cam is turned clockwise. The set screws on the head are loose.
REMEDY: Tighten the set screws on the head.

OPERATION NOTES - Maximal and Tempa Equipment

TS-0115 - Searching Steel Tubes. We have found it is not wise to search only 1 of the three tubes. We suggest that you use **FOUR** tubes. After searching two steel tubes, adjust resting current to either upper or lower selected position for 40 min. Leave and inspect without other interruptions for at least 15 minutes before proceeding. This will allow tubes to reach their plateau. Then proceed to neutralize.

TS-0116 - Frequently over-heated for our solution. Using a 10 amp. fuse and we had a 5 amp. fuse in better. If you have access to any TS-218 power supplies at the time of the run, we suggest you install a 5 amp. fuse and instruct your customer to use 5 amp. fuses.

Tempa One - Recent deliveries have come through with a different container style. Originally the entrance entry was a 3000 entry (P/N 3250). Present shipments of Tempa One for readers use a 10000 entry (P/N 3260). Should you get a request from your customer for an entrance entry, please determine which entry they need.

MODIFICATION FOR IMPROVED PRODUCT DETECTOR FOR THE TAMPAC ONE

PURPOSE: To improve the linear characteristics of the product detector in the Tampac One, for voice reproduction.

PROCEDURE:

- (1) Disconnect and remove R129 and replace it with a 220 K ohm resistor.
- (2) Disconnect and remove R106 and replace it with a 270 ohm resistor.
- (3) Disconnect and remove R312 and replace it with a 10 K ohm resistor.
- (4) Connect a 500 K ohm resistor between V102, pin 2, and the junction of R126, R127, and R128. The modification is then complete.

COMPONENTS REQUIRED:

- | | |
|---|--|
| 1 | 220 K ohm carbon resistor, 1/2 watt, 10% |
| 1 | 270 ohm carbon resistor, 1/2 watt, 10% |
| 1 | 10 K ohm carbon resistor, 1/2 watt, 10% |
| 1 | 500 K ohm carbon resistor, 1/2 watt, 10% |

GENERATION:

10 METER BAND CRYSTAL INSTALLATION FOR TEMPO ONE TRANSCEIVERS.

1. Insert band switch at 30.5. Install 42.5 MHz crystal in the X005 position of Circuit Board RD 1001.
2. Remove the VFO plug at the rear of the Tempo One, and with a VTVM RF probe or wide-band oscilloscope, measure the RF injection voltage at Pin 2 of V1. Tune the TC 252 for maximum RF VOLTAGE. The reading will usually be .5 volts.
3. Put the VFO plug into the VFO jack on the back of the Tempo One. Tune the VFO oscillator to 200 kilohm (kilohertz) with your VFO frequency at 5.500 MHz, use L3. Measure the balanced frequency at Pin 3 of V1 with a frequency counter. The frequency should be 22.5 MHz which equals 27,000 kHz.
4. In the transmit mode, the frequency of 27,200 kHz minus with the crystal carrier oscillator at 2,000 kHz or 2,500. Your transmitter should oscillate at 29,200 kHz. (27,200 kHz - 2,000 kHz = 29,200 kHz.)
5. Tune the signal generator to 29,200 kHz. Connect this to your Tempo One antenna. Tune g44, L4 and L3, for maximum field.
6. Connect the Tempo One to a dummy load. Fine tune L1, L2, and L3 until an output of 100 watts is needed.

DO THE SAME PROCEDURE WITH ALL 10 METER CRYSTAL INSTALLATIONS.

AUDIO SILENCE OFF MODIFICATION FOR THE TEMPO ONE

PURPOSE: To limit the high frequency response of the last audio stage in the Tempo One in order to improve the quality of the sound of a recorded voice signal.

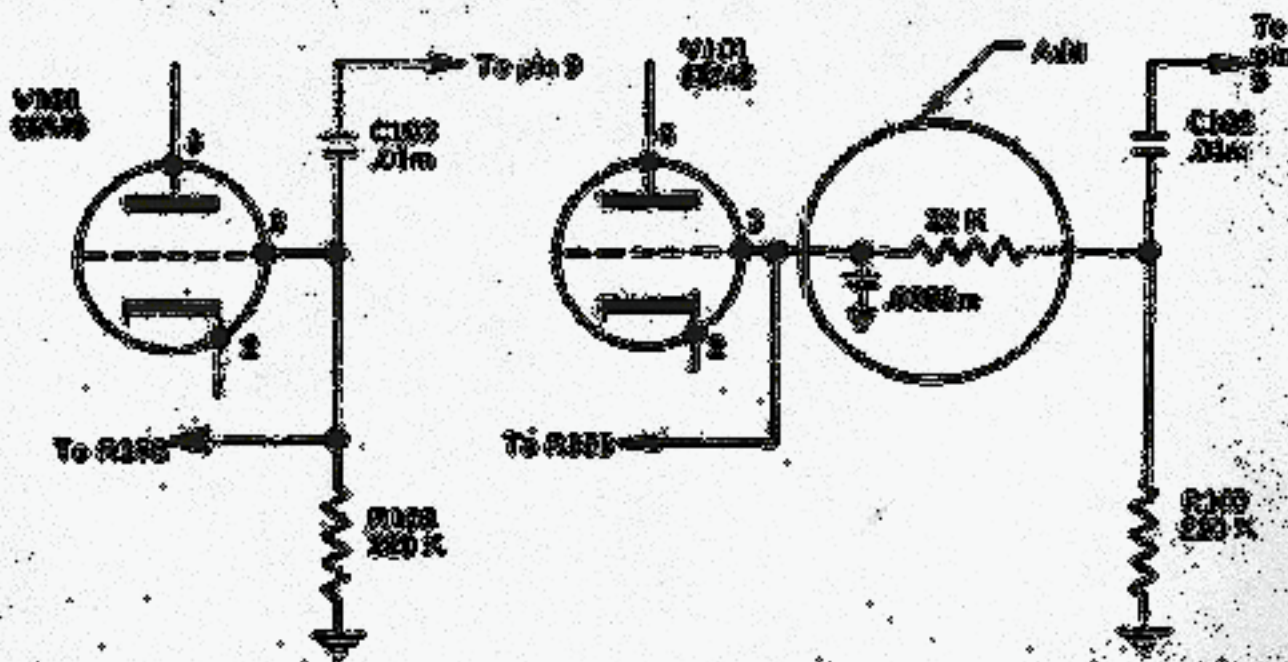
PROCEDURE:

- (1) On the printed circuit board, break the path of the copper between V101 pin 3 and the junction of R102 and C102 by cutting the copper with a knife in two places and stripping off the copper between.
- (2) Solder the 22 K ohm, 1/2 watt resistor between V101 pin 3 and the junction of R102 and C102.
- (3) Solder the .002 uf capacitor between V101 pin 3 and any convenient ground connection. The modification is now complete.

COMPONENTS REQUIRED:

- 1 22 K ohm, 1/2 watt, carbon resistor, 50%
- 1 .002 uf air capacitor

SCHEMATIC:



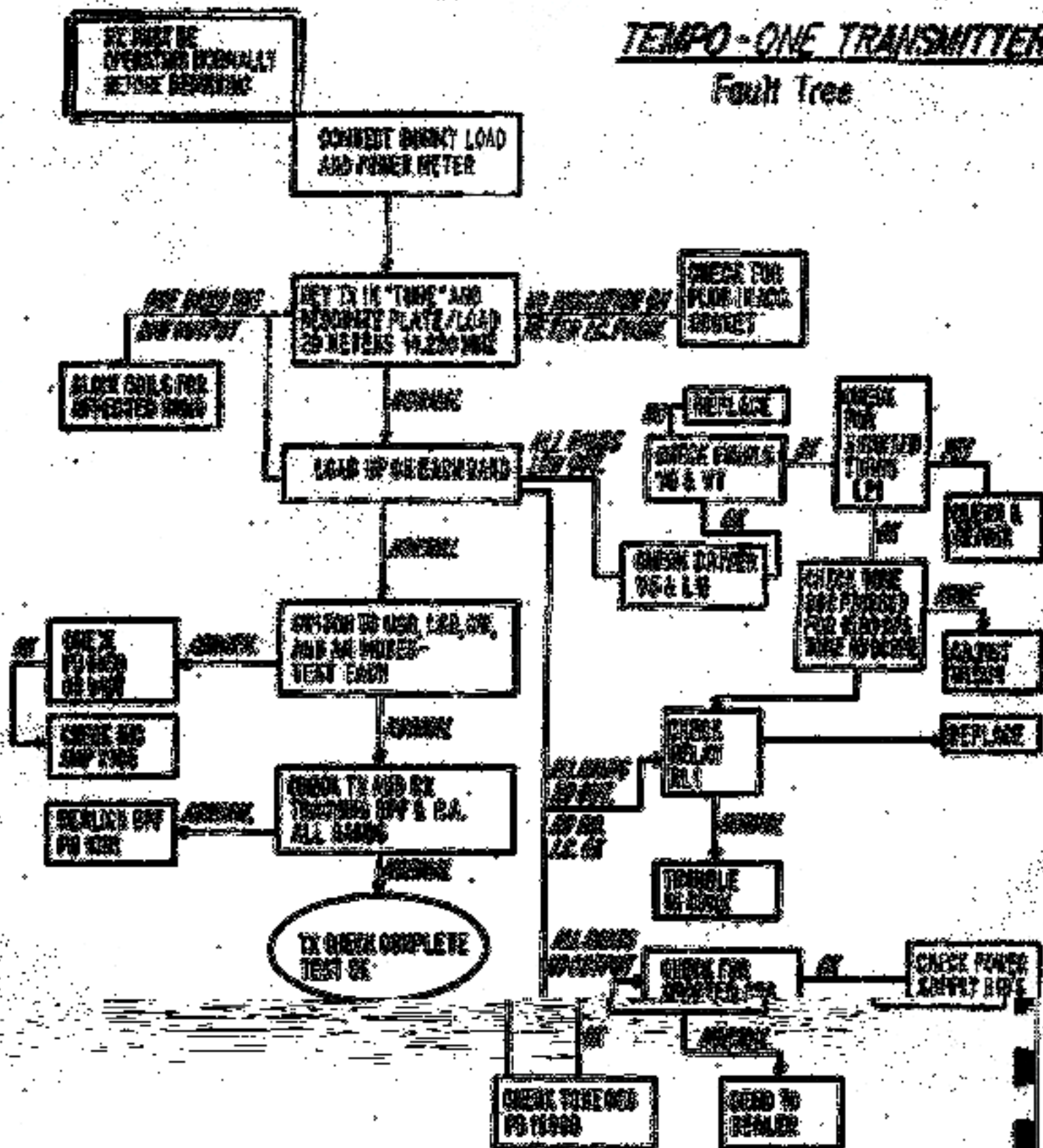
ORIGINAL

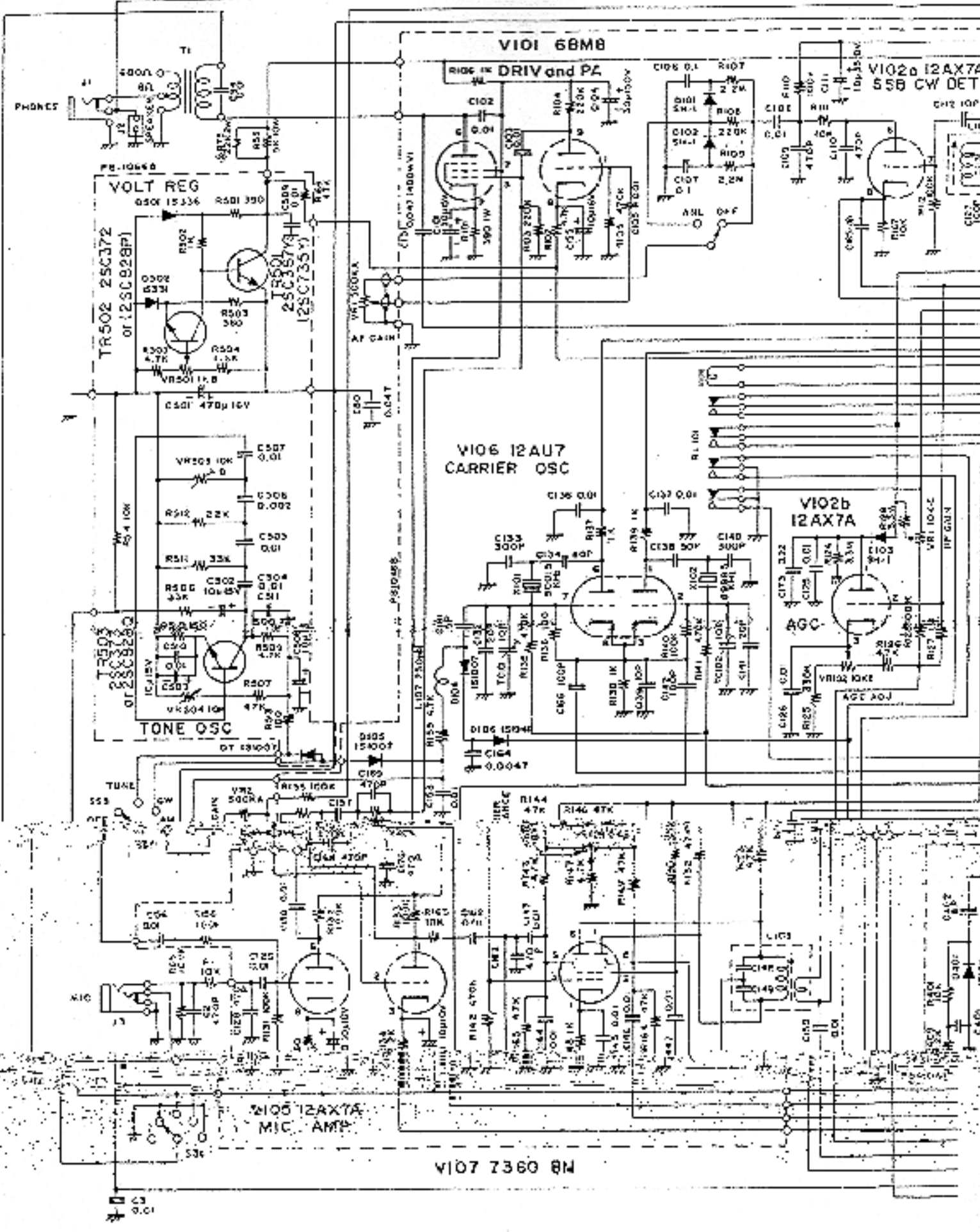
MODIFIED

Audio Silence Off Modification for the Tempo One

TEMPO-ONE TRANSMITTER

Fault Tree





VOLT REG

TR502 25C372
OT 125C928P1

OSOF 15.336

R501 350

R502 1K

R503 350

R504 1.5K

R505 4.7K

R506 1.5K

R507 1.5K

R508 4.7K

R509 1.5K

R510 1.5K

R511 33K

R512 22K

R513 33K

R514 33K

R515 33K

R516 33K

R517 33K

R518 33K

R519 33K

R520 33K

R521 33K

R522 33K

R523 33K

R524 33K

R525 33K

R526 33K

R527 33K

R528 33K

R529 33K

R530 33K

R531 33K

R532 33K

R533 33K

R534 33K

R535 33K

R536 33K

R537 33K

R538 33K

R539 33K

R540 33K

**V106 12AU7
CARRIER OSC**

C135 300P

C136 0.01

C137 0.01

C138 50P

C139 500P

C140 500P

C141 20P

C142 20P

C143 20P

C144 20P

C145 20P

C146 20P

C147 20P

C148 20P

C149 20P

C150 20P

C151 20P

C152 20P

C153 20P

C154 20P

C155 20P

C156 20P

C157 20P

C158 20P

C159 20P

C160 20P

C161 20P

C162 20P

C163 20P

C164 20P

C165 20P

**V102b
12AX7A**

C173 332

C174 0.01

C175 0.01

C176 0.01

C177 0.01

C178 0.01

C179 0.01

C180 0.01

C181 0.01

C182 0.01

C183 0.01

C184 0.01

C185 0.01

C186 0.01

C187 0.01

C188 0.01

C189 0.01

C190 0.01

C191 0.01

C192 0.01

C193 0.01

C194 0.01

C195 0.01

C196 0.01

C197 0.01

C198 0.01

C199 0.01

C200 0.01

C201 0.01

V107 7360 8N

C202 0.01

C203 0.01

C204 0.01

C205 0.01

C206 0.01

TONE OSC

TR503 25C372
OT 25C928Q

IC15V

VR501 1.5K

VR502 10K

VR503 10K

VR504 10K

VR505 10K

VR506 10K

VR507 10K

VR508 10K

VR509 10K

VR510 10K

VR511 10K

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VR663 10K

VR664 10K

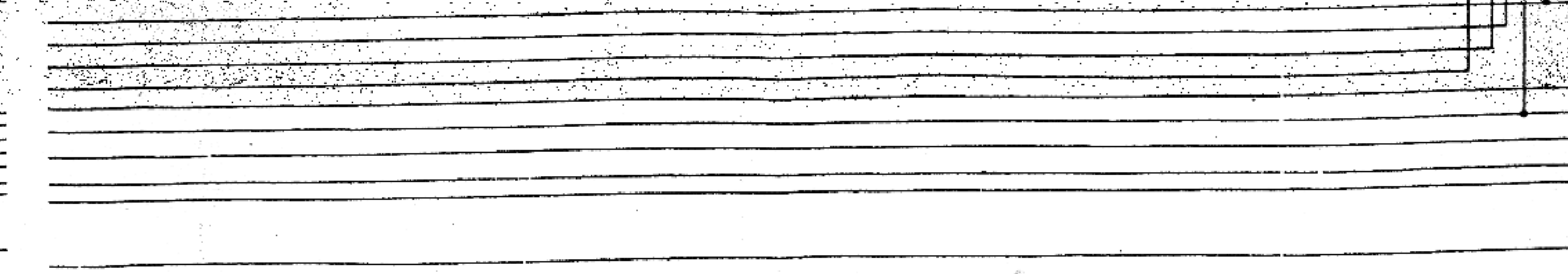
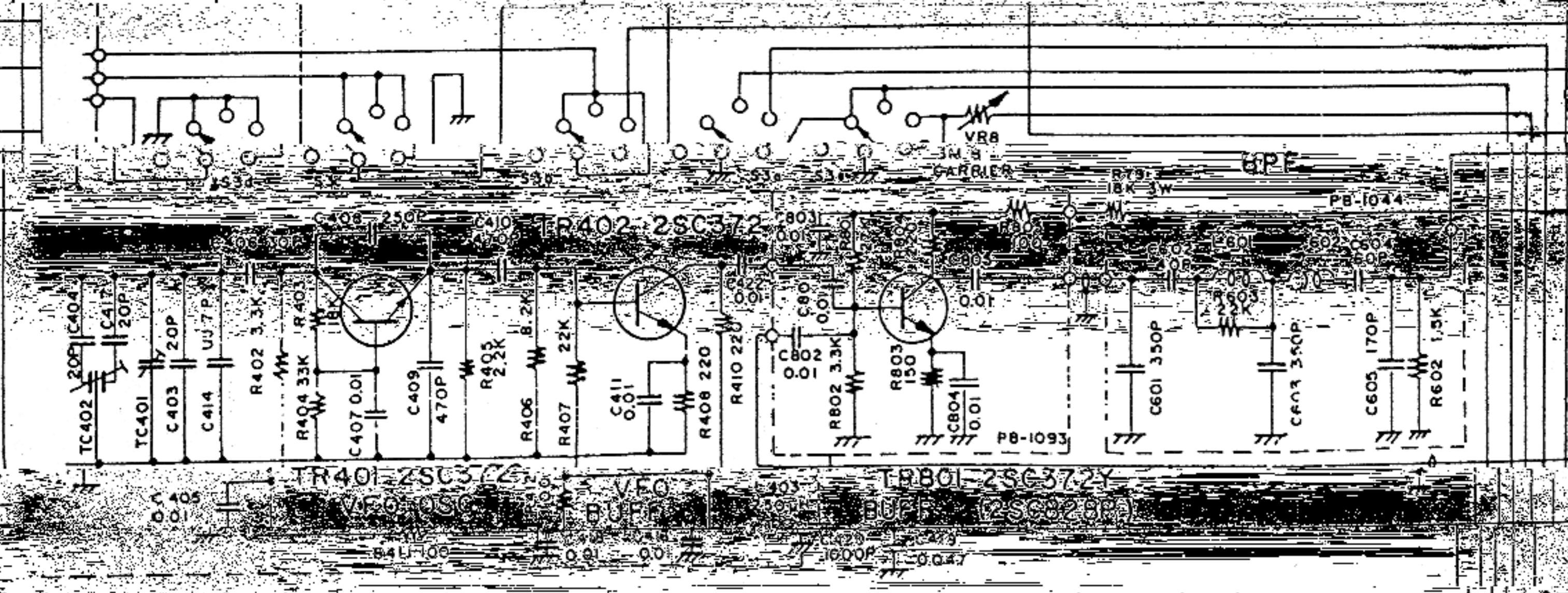
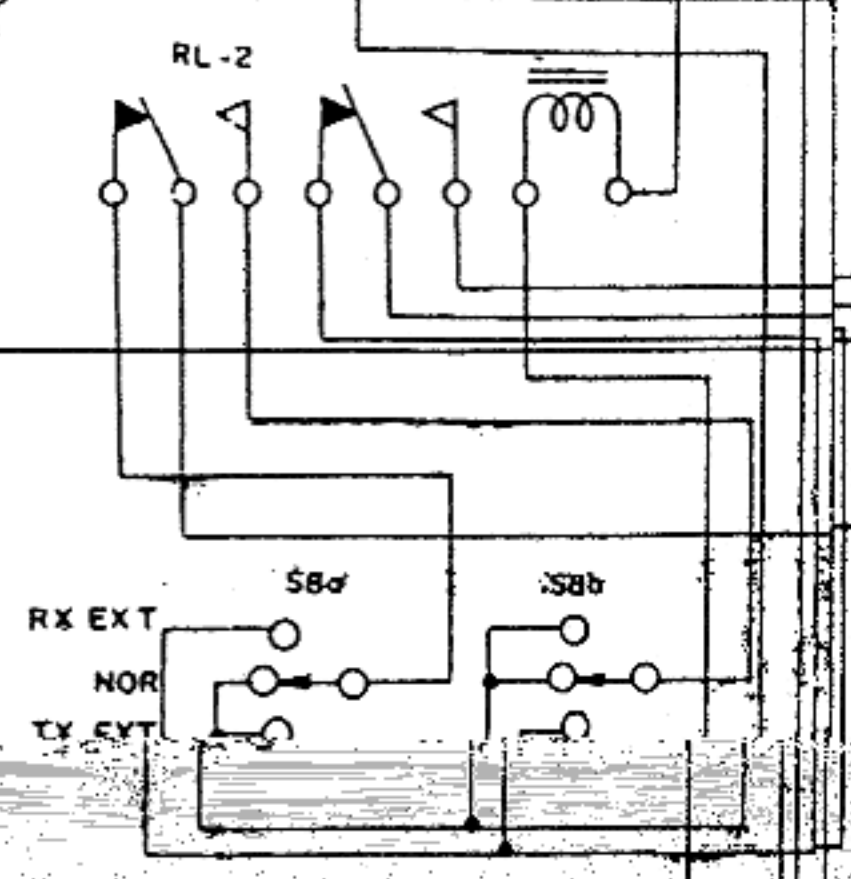
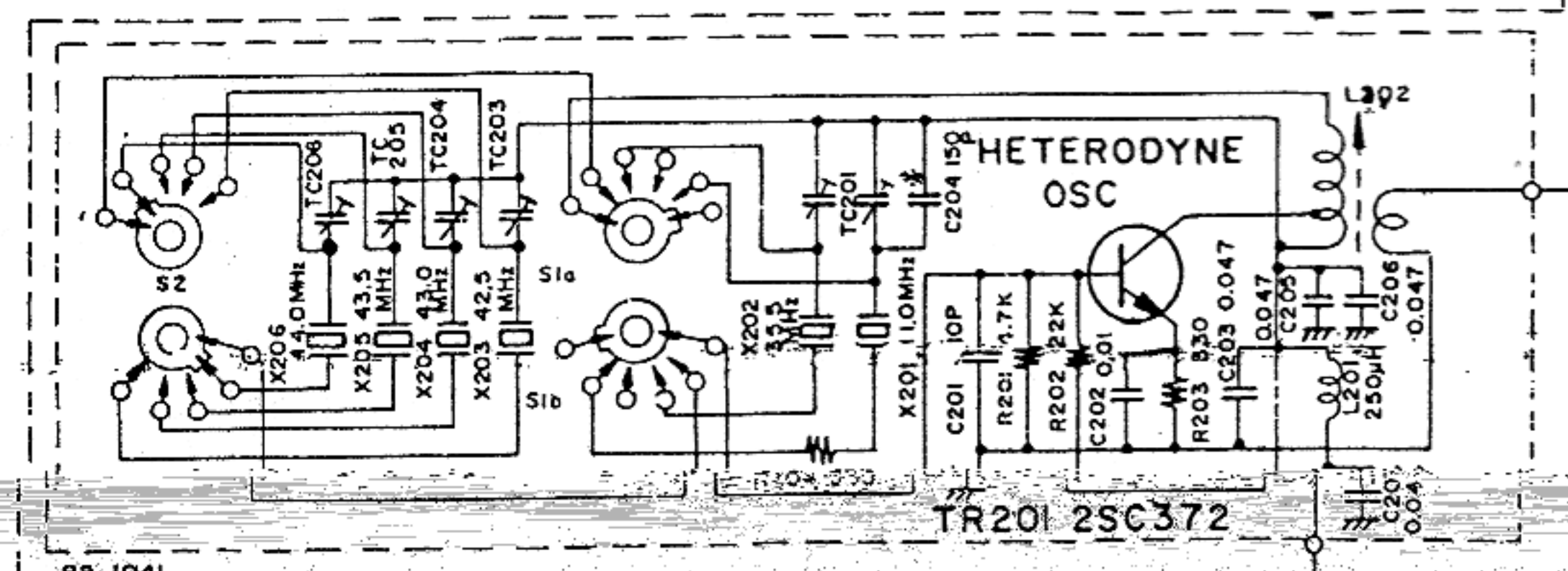
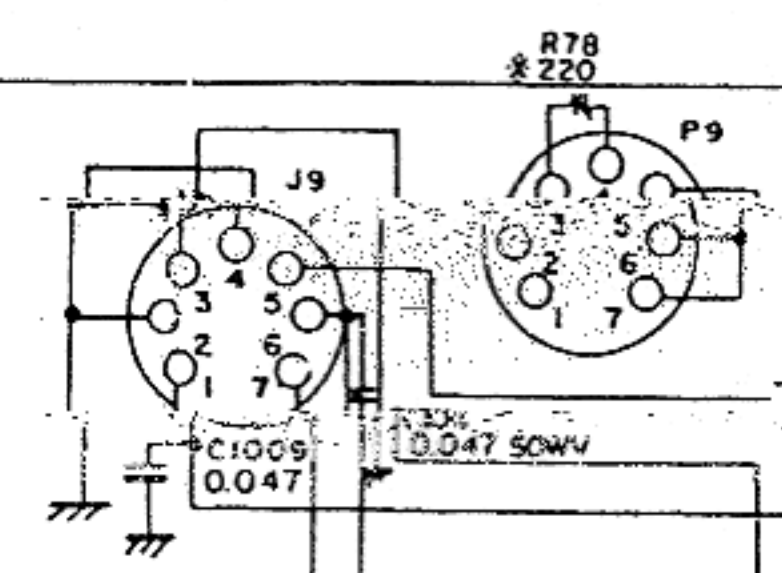
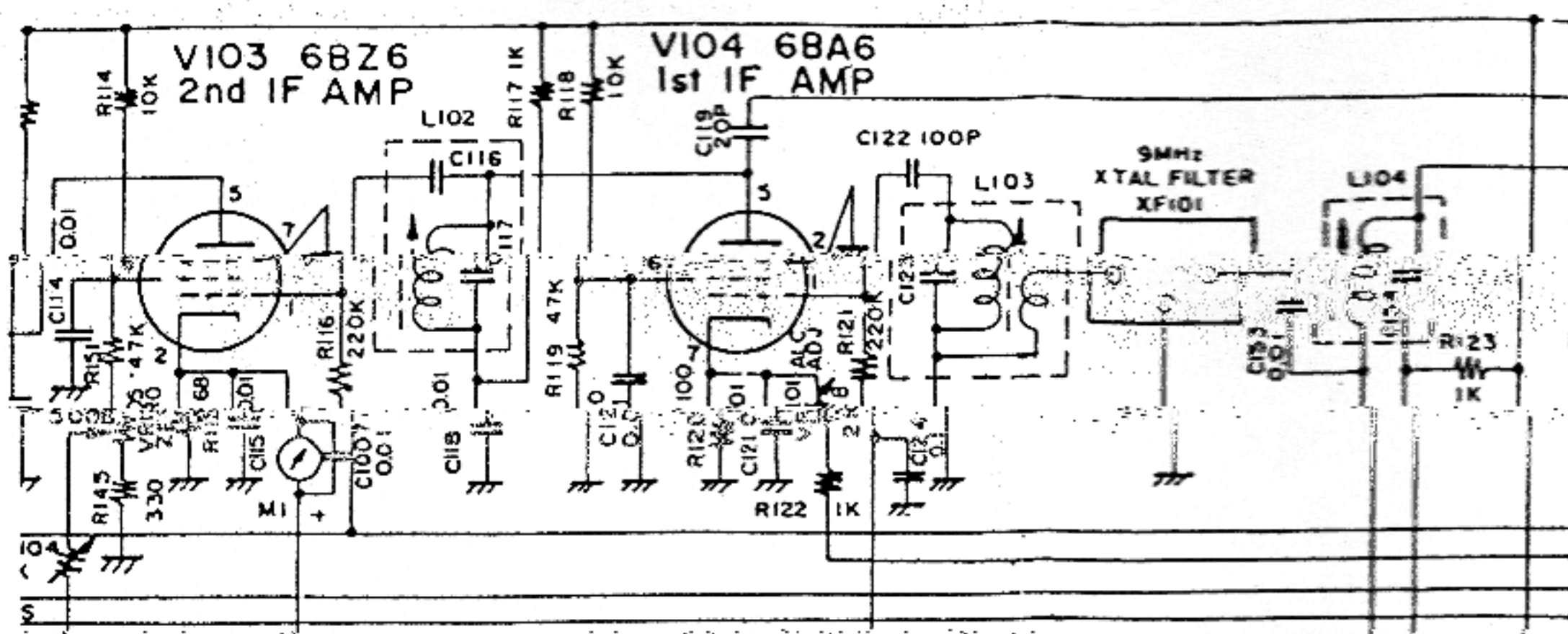
VR665 10K

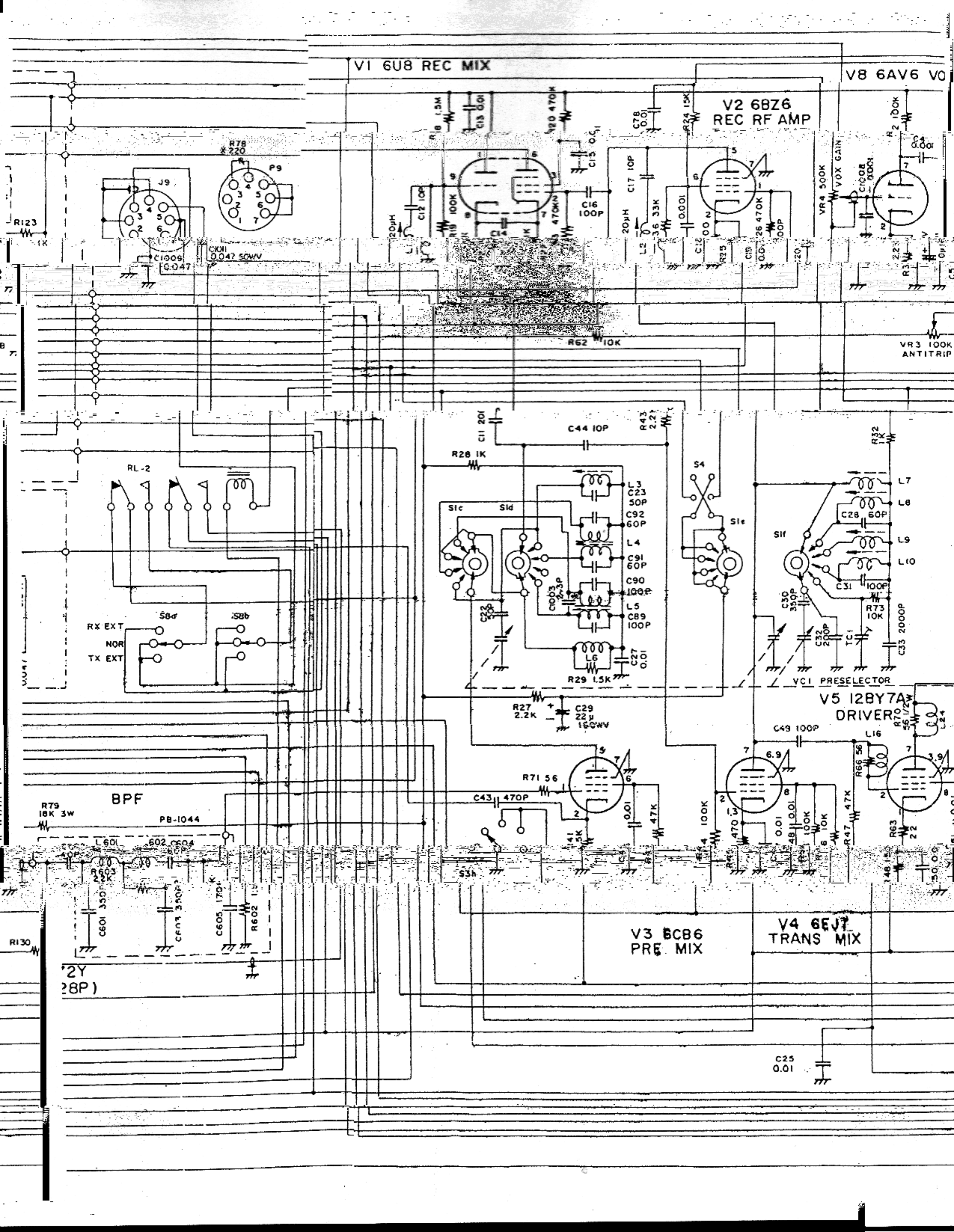
VR666 10K

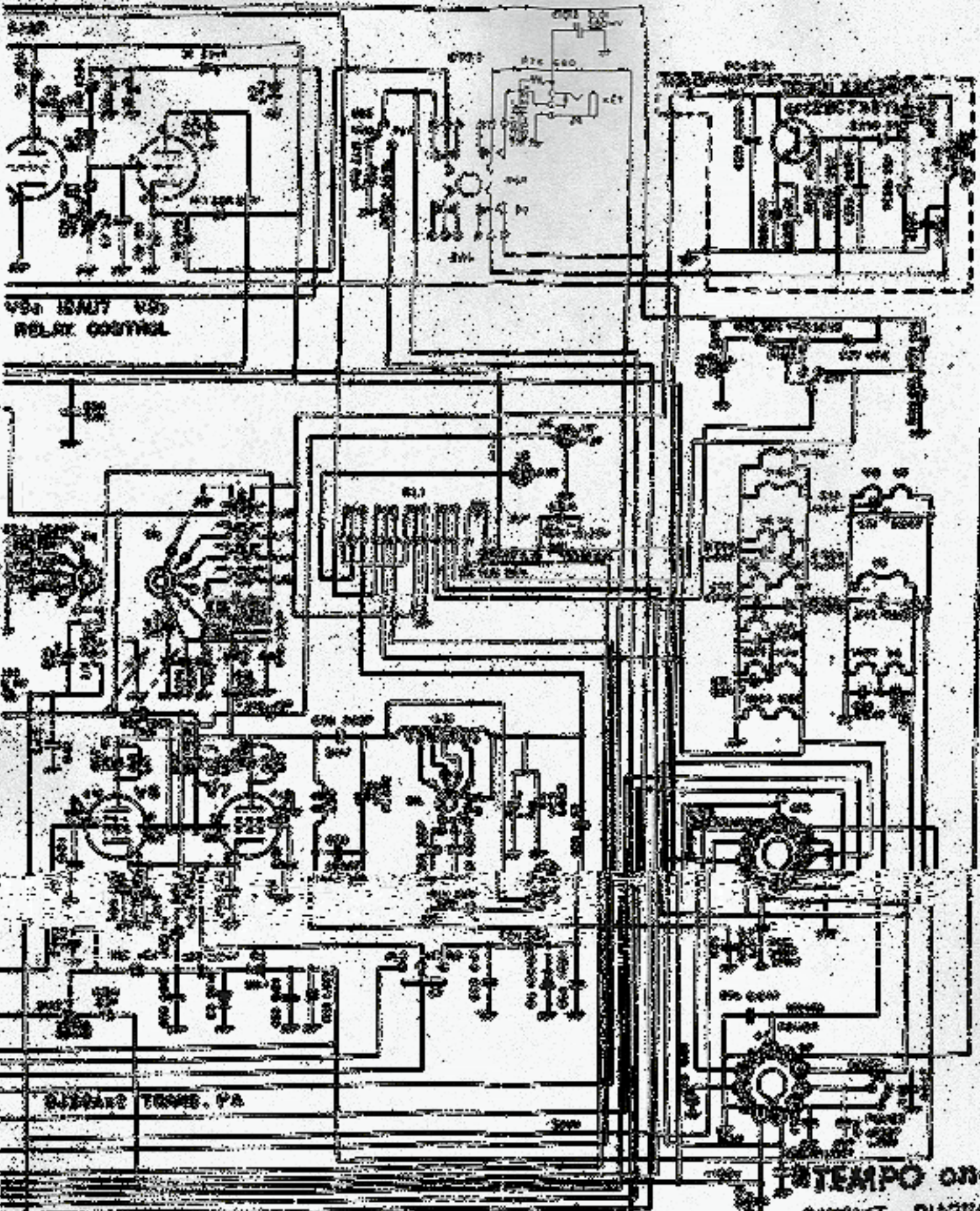
VR667 10K

VR668 10K

VR669 10K







RELAY CONTROL

RELAY CONTROL

TEMPO ONE
CIRCUIT DIAGRAM
81804

NOTES:
1. ALL MEASUREMENTS IN OHMS UNLESS OTHERWISE SPECIFIED.
2. ALL CAPACITORS IN MICROFARADS UNLESS OTHERWISE SPECIFIED.

3. ALL COMPONENTS IN THIS DIAGRAM ARE OF THE MILITARY GRADE UNLESS OTHERWISE SPECIFIED.