

mounted in a standard 1.9-inch relay rack. This should not be done on shipboard, as removing the set from its cabinet changes the radiation characteristics of the receiver. The receiver will not pass the specifications of the FCC if removed from its cabinet.

b. The receiver can be removed from the dust cover by removing six screw-head bolts. The bolts are located at the ends of the front panel in line with the two handles (fig. 2). After the bolts are unscrewed, grasp the handles and pull the chassis outward from the dust cover.

c. Access to the fuses, antenna and terminal strip connections, and power input connection can be made by removing the four Dzus fasteners which hold the rear access plate to the receiver. A rear view of the receiver with the access plate removed is shown in figure 3. The polarized power plug is located on the top of the chassis (fig. 10). A 1½-inch hole has been made on the right side (towards the rear) of the dust cover in order that the power line can be brought through the dust cover to the chassis. A 1½-inch hole is necessary to allow room for the power plug to pass through the dust cover.

9. Running Spares and Included Parts

a. A group of spare parts, packed within a spare parts chest, is included with each radio receiver. Spares are provided for all normally expendable items such as tubes, fuses, pilot lamps, etc. Following is a list of these running spares:

Description	Quantity
Tube JAN-68A7	2
Tube JAN-68J7	4
Tube JAN-6H6GT	2
Tube JAN-68Q7GT	2
Tube JAN-68K7	8
Tube JAN-25L8GT	2
Tube JAN-25Z8GT	2
Lamp, neon, General Electric NE-51	2
Lamp, Mazda #17	2
Fuse FU-50	10

b. The following parts included with the radio receiver are not expendable:

Description	Quantity
Headset H-16/U	2
Cord CD-307 (headset extension cord)	2
Cord, power	1

10. Additional Equipment Required

No additional equipment is required for the operation of this receiver as a single unit, assuming proper power supply leads and antenna connections are available. If the receiver is used in conjunction with Radio Transmitter T-83/SR, a special connecting cable must be used. This cable (fig. 4) is supplied with the transmitter.

11. Differences in Models

Radio Receiver R-96A/SR is similar to Radio Receiver R-96/SR. However, Radio Receiver R-96A/SR has been made largely with JAN components and has other minor differences. For data on Radio Receiver R-96/SR, see TM 11-878.

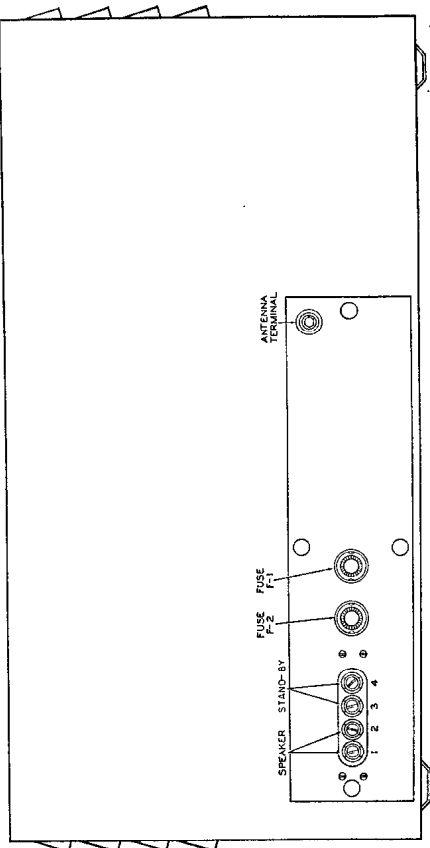


Figure 8. Radio Receiver R-96A/SR, rear view.

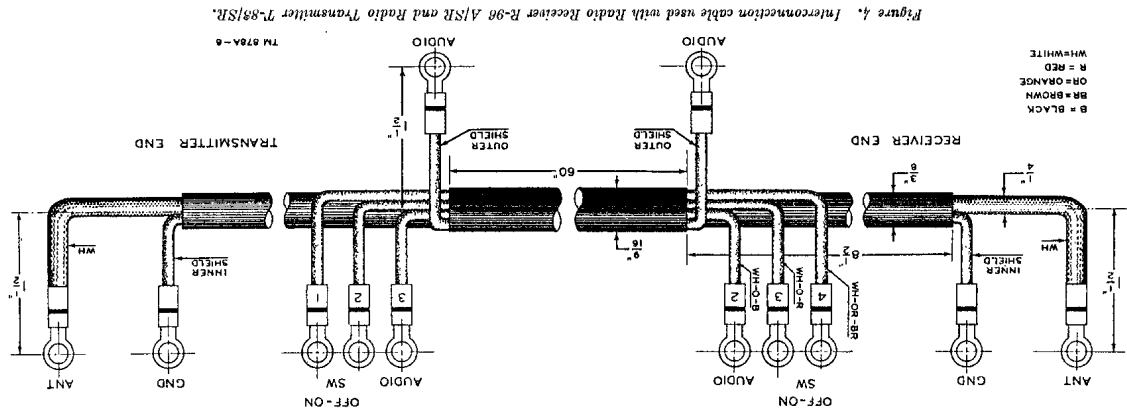


Figure 4. Interconnection cable used with Radio Receiver R-96A/SR and Radio Transmitter T-83/SR.

c. When the receiver is Radio Transmitter T-8 cable between the two units 4 and 8, must be used. The cable is supplied with the transmitter as one of the spare parts between the receiver and transmitter and ground when the transmitter is in operation. It also allows sidetone operation provides connections to speaker. Figure 8 is a schematic diagram that illustrates the interconnections between the two units. The cable connections are indicated in figures 4 and 5. The cable connections are secured to the terminal board and the antenna board.

17. Front Panel Control

Control	Function
BAND SWITCH (SW-1)	Selects the band in which the desired frequency is located, as shown in figures 1 and 2. The band selected must be in the range of the receiver input.
Tuning control and dial DIAL LOCK	Used to tune the receiver to the desired frequency. The dial lock is used to prevent the frequency from shifting as a result of vibration after the tuning has been set.
CRYSTAL-MANUAL switch (SW-2)	Selects one of the four controlled channels (in the 8.7-mc range) or the A.L. tuning position. The upper crystal frequency is 550 kc higher than the lower crystal frequency.
B. F. O.-OFF switch and control (SW-5 and R-20).	Turns the bfo off. When the bfo is on, this switch regulates the amount of stage injection, making the selection of an optimum point when receiving a signal.

Section II. CONTROLS AND TERMINALS

Control	Function
R. F. GAIN control (R-10)	Varies the r-f (radio-frequency) sensitivity. In the extreme counterclockwise position, turns off both plate and filament voltages in the receiver. When on, regulates the volume of the speaker or headset.
A. F. GAIN control and PWR. OFF switch (R-30 and SW-6)	Turns the noise limiter on or off. The noise limiter is useful when interference due to gas ignition systems or other types of high noise peaks make normal reception difficult. Is provided for use when the receiver is used with an associated transmitter. In the SEND position, makes the receiver inoperative but leaves the filament on, so that the receiver is ready for instant use. It also operates the transmitter control relay.
A. N. L. OFF-ON switch (SW-7)	Turns the speaker on or off.
REG.-SEND switch (SW-4)	Turns the speaker on or off. Is provided to allow the use of a headset, if desired.
A. V. C. ON-OFF switch (SW-9)	Turns the speaker on or off.
SPKR.-OFF switch (SW-5)	Turns the speaker on or off.
PHONES jack (J-1)	Is provided to allow the use of a headset, if desired.

16. Service upon Receipt of Used or Reconditioned Equipment

a. Follow the instructions in paragraph 13 for uncrating, unpacking, and checking equipment.

b. Check the used or reconditioned equipment for tags or other indications that pertain to changes in the equipment. If practical, it is preferable to have a new receiver for comparison while this check is being made. If any changes in wiring have been made, note them on the schematic diagram in this manual. Do not change or mutilate the schematic diagram; this would cause confusion if the schematic should be used with a receiver which had not been changed. Under FCC rulings, no changes are allowed in receivers intended for shipboard use.

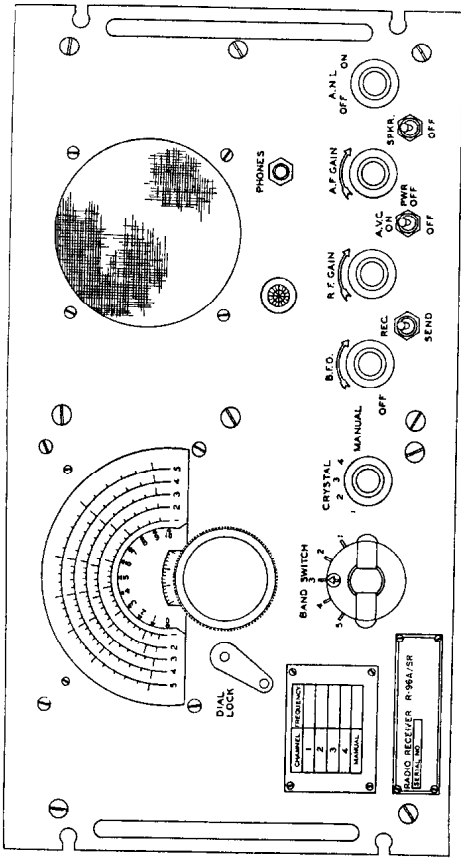


Figure 8. Radio Receiver R-96-A, SR, front panel view.

18. Rear Terminal Connections (fig. 3)

Terminal	Function
1. (Ground)	Shield and audio return.
2. (Audio)	For external speaker or handset on associated transmitter.
3 and 4. (Stand-by)	Control leads to antenna relay on associated transmitter. Shorted on SEND position of switch SW-4.
Terminal	Function
Fuses F-1 and F-2	Main line fuses.
Antenna terminal	Connects antenna lead to first r-f transformer switch wader SW-1 A.

Section III. OPERATION UNDER USUAL CONDITIONS

19. Starting Procedure

a. PRELIMINARY. Set the front panel controls as follows:

Control	Position
B. F. O.-OFF	OFF
R. F. GAIN	Maximum clockwise position.
A. F. GAIN-PWR. OFF	OFF
A. N. L. OFF-ON	OFF
REG.-SEND	REC.
A. V. C. ON-OFF	OFF
SPKR.-OFF	SPKR. (on).

b. STARTING. Turn on the receiver by turning the A. F. GAIN-PWR. OFF control clockwise, LOCK lever.

advancing it to approximately midscale position. The pilot light will light and, after several seconds, noise or signals will be heard in the speaker. If the receiver does not operate, see paragraph 45 (equipment performance checklist).

20. Radiophone Reception

a. Set the BAND SWITCH to the band which covers the frequency of the signal to be received. Do this by rotating the band switch knob until the indicator points to the number corresponding to the desired band on the tuning dial (par. 17).

b. Unlock the dial by operating the DIAL LOCK lever.

CHAPTER 3 ORGANIZATIONAL MAINTENANCE INSTRUCTIONS

27. Tools Received

No tools are supplied with each ship's materials, except chloride, etc. for minor purposes, in the Signal Supply Shop.

29. Definition of Preventive Maintenance

PM (preventive maintenance) is work performed on equipment in such a way that it is not broken down in service. It differs from troubleshooting in that it is to prevent certain failures. For further information, refer to TB SIG 8.

Note. Operations described in this section are organizational maintenance.

30. General Preventive Maintenance Techniques

- a. Use No. 0000 sandpaper to remove corrosion.
- b. Use a lint-free cloth or a dry brush for cleaning.
- (1) If necessary, use a brush to clean electrical contacts. Do not use a moist brush for cleaning (SD); then wipe with a cloth.

28. Special Tools Issued for Use With R-96A/SR

Two special Allen wrenches are fastened to the receiver by clips (on the shield wall near tube V-5 and transformer T-17); they can be used when working on the dial drive assembly or when removing the knobs from their respective shafts. No other special tools are required to maintain Radio Receiver R-96A/SR.

II. PREVENTIVE MAINTENANCE SERVICES

Preventive Maintenance

Caution: Under no circumstances will gasoline be used for cleaning purposes.

- (2) Clean electrical contacts with a cloth moistened with carbon tetrachloride; then wipe them dry with a dry cloth.
- c. If available, dry compressed air may be used at a line pressure not exceeding 60 pounds per square inch to remove dust from inaccessible places; be careful, however, or mechanical damage from the air blast may result.
- d. For further information on PM techniques, refer to TB SIG 178.

31. Preventive Maintenance Checklists

The checklists which follow (par. 32) show the operator how to maintain the equipment so that trouble shooting and repair will be reduced to a minimum. They indicate what to check, when to check, how to check, and the precautions which should be taken before, during, and after checking the equipment. The checklists are, in most cases, self-explanatory; and the operations and techniques do not require lengthy explanations.

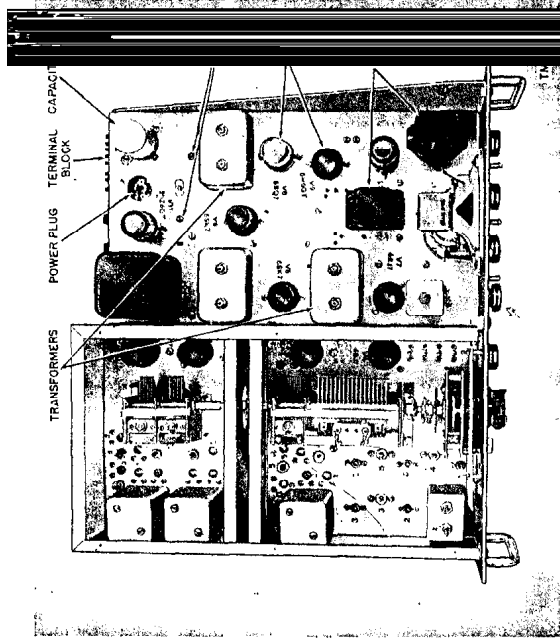


Figure 10. Radio Receiver R-96A/SR, top view showing typical PM items.

32. Preventive Maintenance Checklist for Radio Receiver R-96

a. EXTERIOR (fig. 2)

Item No.	What to check	When to check	How to check
1	Cabinet	W	Inspect inside and outside of cabinet. Check panel screws; pilot lamp, control knobs, and switches for loose mountings. Check all connections. Clean cabinet with a dry clean cloth. Use compressed air to blow out accumulated dirt and dust. Repaint scratched, rusted, and chipped surfaces (par. 40). Tighten loose mounting bolts, screws, knobs, and connections.
2	Jack	W	Examine jack for loose mounting nut, dirty contacts, and improper spring tension. To remove dirt, use a brush and carbon tetrachloride. To remove corrosion, use creosote cloth and then a clean cloth. Increase spring tension, when necessary, and try the action of the jack after each adjustment.
3	Fuses	W	Keep soldered connections intact. Inspect fuse caps for evidence of burning, charring, and corrosion; inspect fuse clips for accumulation of dirt and loss of tension.

* D—daily; W—weekly; M—monthly

CHAPTER 4 AUXILIARY EQUIPMENT

- 46. Radio Transmitter T-83/SR**
- a.* Radio Transmitter T-83/SR is a 50-watt telephone and telegraph marine radio transmitter. Either c-w or phone transmission is available on any of five preset channels in the frequency range between 1,700 and 8,700 kc. Three separate units house the entire transmitter installation (fig. 15). Provisions are made for remote control operation of the radio transmitter.
- b.* The transmitter is designed for operation from a 115-volt, 50- to 60-cycle a-c power source, and requires approximately 460 watts for radio-telephony or 390 watts for telegraphy. It usually is mounted on top of Radio Receiver R-96A/SR (par. 14).
- 47. Common Operation of Radio Receiver R-96A/SR and Radio Transmitter T-83/SR**
- a.* A single antenna is used for both the receiver and transmitter. The antenna is connected to the antenna terminal on top of the transmitter. The interconnecting cable (fig. 4) is used between the receiver and transmitter. This cable is shipped with the transmitter. The cable has leads inside of it to bring the received audio signal to the handset receiver unit, to connect the transmitter antenna (switched by the switching relay inside of the transmitter) to the receiver, and to disable receiver reception and operate the antenna relay from the front panel of the receiver (by means of the REC.-SEND switch).
- b.* For further information on Radio Transmitter T-83/SR, refer to TM 11-837.

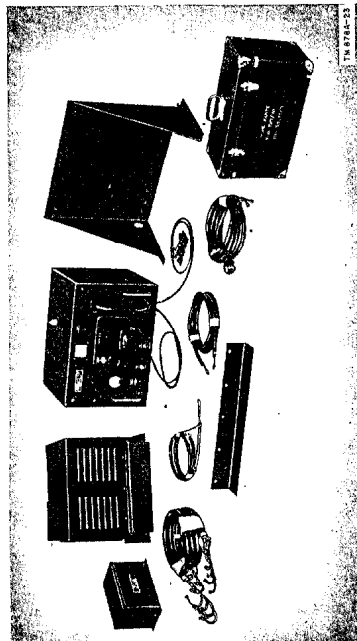


Figure 15. Components of Radio Transmitter T-83/SR.

THEORY

- 48. Introductory**
- a.* It is an essential part of the receiver and transmitter. The antenna is connected to the antenna terminal on top of the transmitter. The interconnecting cable (fig. 4) is used between the receiver and transmitter. This cable is shipped with the transmitter. The cable has leads inside of it to bring the received audio signal to the handset receiver unit, to connect the transmitter antenna (switched by the switching relay inside of the transmitter) to the receiver, and to disable receiver reception and operate the antenna relay from the front panel of the receiver (by means of the REC.-SEND switch).
- b.* For further information on Radio Transmitter T-83/SR, refer to TM 11-837.

- 49. Block Diagram**
- a.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- b.* Radio Receiver R-96A/SR is a superheterodyne type receiver. It is capable of receiving signals from 135 to 8,700 kc. The function of the various parts of the receiver is as follows:
- c.* In order to receive a signal, the antenna must be connected to the receiver. The antenna is connected to the antenna terminal on top of the transmitter. The interconnecting cable (fig. 4) is used between the receiver and transmitter. This cable is shipped with the transmitter. The cable has leads inside of it to bring the received audio signal to the handset receiver unit, to connect the transmitter antenna (switched by the switching relay inside of the transmitter) to the receiver, and to disable receiver reception and operate the antenna relay from the front panel of the receiver (by means of the REC.-SEND switch).

- d.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- e.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- f.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- g.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- h.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- i.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

RECEIVER

- 50. Receiver R-96A/SR**
- a.* The receiver is a superheterodyne type receiver. It is capable of receiving signals from 135 to 8,700 kc. The function of the various parts of the receiver is as follows:
- b.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- c.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- d.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- e.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- f.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- g.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- h.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- i.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- j.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

- k.* The signal from the antenna is received by the first r-f amplifier. This stage, the second r-f amplifier, is designed to give no maximum off-duty ratios. From the signal goes in the oscillator, V-4, which is 550 kc higher than the signal and that of the difference beat of the output of the circuits are tuned

frequency of 550 kc. By injecting this into the second i-f amplifier grid (fig. 40), the unmodulated incoming signal, whose frequency of the two signals is determined at the detector to give an audio voltage across the detector load. The circuit uses a variable type oscillator. The resonant circuit consists of tapped inductance L-6 and capacitors C-74 and C-82.

The dc current flows through the ground inductance from tap 1 to tap 3) to the required feedback voltage for oscillator R-39 and capacitor C-75 are the i-f bias resistor and bypass capacitor. The voltage is applied to the plate, screen, and suppressor grids are tied together to make a single grid. The potentiometer R-19 and potentiometer R-20 varies the plate voltage, thereby controlling the amount of signal coupled to the second i-f stage control grid (pin 5) through the slight coupling of capacitor C-37. The potentiometer R-20 varies the amount of signal coupled to the first audio amplifier stage (pin 5) through the slight coupling of capacitor C-37. The potentiometer R-20 varies the amount of signal coupled to the first audio amplifier stage (pin 5) through the slight coupling of capacitor C-37.

Detector and Avc (fig. 24)

The detector (V-9) is of the diode type and is enclosed in a metal envelope as the first audio amplifier. The detector is a JAN-68S7 (V-7). Capacitor C-82 is a temperature compensating type. It is used to keep the bfo frequency output constant despite changes in ambient temperature.

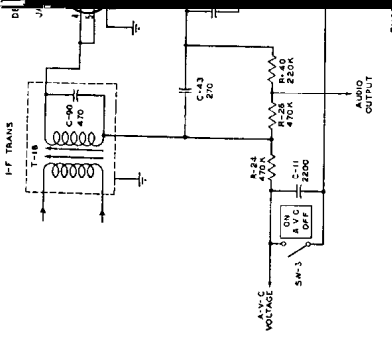


Figure 24. Detector and avc, simplified schematic.

The pulsating d-c voltage developed across detector load resistors, R-26 and R-40, is filtered through resistor R-24. It is used to control the first four stages of the receiver.

c. Resistor R-24 and capacitor C-11 form a network that filters the pulsating d-c voltage to make it have a steady d-c value pulsating at an a-f rate. Switch SW-3 is used to connect the avc line to B- when it is in the A position.

56. Noise Limiter (figs. 25 and 26)

a. GENERAL. The noise limiter (V-9) is of the diode type and is designed to suppress the type of noise interference which is picked up by the antenna and amplified through the receiver up to the detector. A.N.L. switch SW-7, shown in figure 25, is a noise limiter twin diode either into the output of the circuit. With this switch in the A position, the audio output from the detector load resistors, R-26 and R-40, is applied through the audio coupling capacitor C-51 across A. F. GAIN control R-26 to the grid of the first audio amplifier (pin 2) of the triode audio section of tube V-9. When the switch is in the B position, the audio output from the detector load resistors, R-26 and R-40, is applied through the audio coupling capacitor C-51 across A. F. GAIN control R-26 to the grid of the first audio amplifier (pin 2) of the triode audio section of tube V-9. When the switch is in the B position, the audio output from the detector load resistors, R-26 and R-40, is applied through the audio coupling capacitor C-51 across A. F. GAIN control R-26 to the grid of the first audio amplifier (pin 2) of the triode audio section of tube V-9.

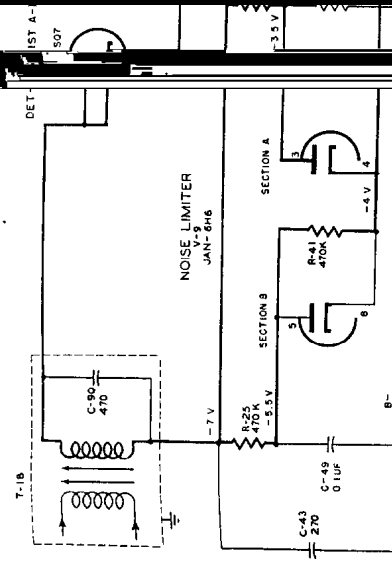


Figure 25. Noise limiter, simplified circuit diagram.

position, the audio signal must travel through section A of tube V-9 (pins 3 and 4) to reach capacitor C-51 and the gain control. This diode acts as an automatic switch; opening on short, strong noise pulses to prevent the noise from reaching the first audio amplifier stage. Resistor R-27 (fig. 40) is the cathode resistor of the triode audio section of tube V-8, and C-44 is the cathode bypass capacitor; these parts are not shown in the simplified circuit of figures 25 and 26 because they are not important to the function of the noise limiter circuit.

b. OPERATION.

(1) Figure 25 shows the noise limiter in operation when there is a normal signal present but no noise. Rectification of the i-f signal in the detector (V-9) causes a direct current to flow through load resistors R-26 and R-40. Note that the series-parallel combination of resistors R-25 and R-41 and diode section A of tube V-9 is in parallel with load resistor R-26. Current flows through resistor R-26 in the proper direction to make the cathode of diode section A more negative than the plate; hence, this diode will conduct and there will be a small current flow through resistor R-25. Since diode section A conducts, the audio signal developed across detector load resistor

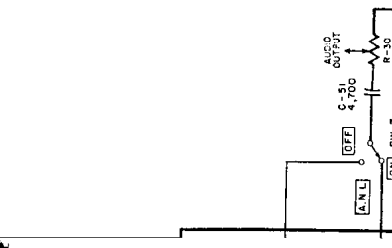


Figure 26. Noise limiter, simplified circuit diagram.

section A of tube V-9 (pins 3 and 4) to reach capacitor C-51 and the gain control. This diode acts as an automatic switch; opening on short, strong noise pulses to prevent the noise from reaching the first audio amplifier stage. Resistor R-27 (fig. 40) is the cathode resistor of the triode audio section of tube V-8, and C-44 is the cathode bypass capacitor; these parts are not shown in the simplified circuit of figures 25 and 26 because they are not important to the function of the noise limiter circuit.

b. OPERATION.

(1) Figure 25 shows the noise limiter in operation when there is a normal signal present but no noise. Rectification of the i-f signal in the detector (V-9) causes a direct current to flow through load resistors R-26 and R-40. Note that the series-parallel combination of resistors R-25 and R-41 and diode section A of tube V-9 is in parallel with load resistor R-26. Current flows through resistor R-26 in the proper direction to make the cathode of diode section A more negative than the plate; hence, this diode will conduct and there will be a small current flow through resistor R-25. Since diode section A conducts, the audio signal developed across detector load resistor

by clips on the side of the r-f shield wall directly above tube V-5. Insert the wrench into the Allen screws and turn counterclockwise to loosen the screws enough to remove the knobs from their shafts.

c. To remove the dial lock lever, unscrew the pivot screw and pull the lever away from the panel.

d. To remove the front panel, take off the toggle switch nuts and all screws which hold the panel to the chassis members. Leave the speaker, panel lamp, and PHONES jack secured to the panel. Be careful at this point, to prevent the weight of the front panel from damaging the dial gear drive. After all the screws that fasten the dial gear drive assembly to the panel are removed, the flexible coupling and the screw lugs under the dial drive are the only fastenings holding the dial drive to the chassis. By loosening the setscrews on the flexible coupling and taking the nuts from the mounting lug screws underneath the chassis, the

94. Drive

To remove the front panel, take off the toggle switch nuts and all screws which hold the panel to the chassis members. Leave the speaker, panel lamp, and PHONES jack secured to the panel. Be careful at this point, to prevent the weight of the front panel from damaging the dial gear drive. After all the screws that fasten the dial gear drive assembly to the panel are removed, the flexible coupling and the screw lugs under the dial drive are the only fastenings holding the dial drive to the chassis. By loosening the setscrews on the flexible coupling and taking the nuts from the mounting lug screws underneath the chassis, the

95. Shims

In order to adjust the dial drive to the correct position, shims are used to adjust the dial drive to the correct position. The shims are located under the dial drive and are used to adjust the dial drive to the correct position. The shims are located under the dial drive and are used to adjust the dial drive to the correct position.

Section IV. ALIGNMENT PROCEDURES

96. Test Instruments Used for Alignment and Adjustment

a. SIGNAL GENERATOR. The signal generator used to align Radio Receiver R-96A/SR should be an accurately calibrated instrument capable of producing audio tone modulated r-f signals. It should cover the frequencies from 135 to 12,000 kc. Signal Generator I-72 is an instrument capable of producing these frequencies. A satisfactory output is about 100 microvolts, and an output impedance of 100 ohms will provide the required match for aligning the r-f circuits. The output impedance and attenuator calibration is not very important for alignment of the i-f stages. Dial calibration of the receiver can be made only as accurate as the calibration of the signal generator unless a frequency meter is used. For best results in alignment and stage gain measurements, the signal generator and receiver should be located in a screen room, if one is available.

b. CURRENT METER. An a-c type output meter capable of responding to the signal generator modulating frequency is needed for alignment of the receiver. The meter also should be capable of indicating half-scale voltage on the 10-volt range. An output meter such as furnished with Test Set I-56 is satisfactory for this purpose.

assembly at the top of their chassis. The chassis should be worked from the top of their chassis. The chassis should be worked from the top of their chassis.

97. Generator

The generator used to align the receiver should be an accurately calibrated instrument capable of producing audio tone modulated r-f signals. It should cover the frequencies from 135 to 12,000 kc. Signal Generator I-72 is an instrument capable of producing these frequencies. A satisfactory output is about 100 microvolts, and an output impedance of 100 ohms will provide the required match for aligning the r-f circuits. The output impedance and attenuator calibration is not very important for alignment of the i-f stages. Dial calibration of the receiver can be made only as accurate as the calibration of the signal generator unless a frequency meter is used. For best results in alignment and stage gain measurements, the signal generator and receiver should be located in a screen room, if one is available.

Rocking up the chassis will allow the chassis to be put in a horizontal position. The chassis should be worked from the top of their chassis. The chassis should be worked from the top of their chassis.

98. Alignment

The alignment procedure involves adjusting the receiver to the correct frequency. This is done by adjusting the variable capacitors and coils in the receiver. The alignment procedure involves adjusting the receiver to the correct frequency. This is done by adjusting the variable capacitors and coils in the receiver.

the signal generator until a zero beat is heard. The signal generator now is set for the exact frequency desired. Turn off the frequency meter and remove the wire attached to the signal generator output connection.

Procedure

Connect signal generator to—
Adjust for maximum (in order given)
Stator plate of mixer capacitor C-30...
T-18, T-17, and T-16. Two adjustments on each transformer. Repeat.

Alignment

Align the signal generator to the correct frequency. This is done by adjusting the variable capacitors and coils in the receiver. The alignment procedure involves adjusting the receiver to the correct frequency. This is done by adjusting the variable capacitors and coils in the receiver.

Oscillator

The oscillator is used to provide a stable frequency reference for the receiver. It should be adjusted to the correct frequency. The oscillator is used to provide a stable frequency reference for the receiver. It should be adjusted to the correct frequency.

Mixer

The mixer stage is used to combine the received signal with the local oscillator signal. It should be adjusted to the correct frequency. The mixer stage is used to combine the received signal with the local oscillator signal. It should be adjusted to the correct frequency.

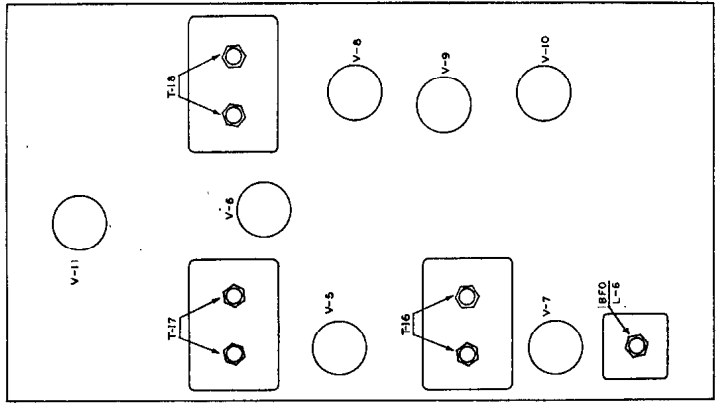


Figure 96. I-f alignment diagram.

TM 878A-31

102. H-f Oscillator, Mixer, and R-f Alignment Procedure and Chart

a. H-f oscillator, mixer, and r-f alignment procedure follows the order listed below for each band:

- (1) H-f oscillator adjustment on the high end of the band.
- (2) Mixer adjustment on the high end of the band.
- (3) Second r-f adjustment on the high end of the band.
- (4) First r-f adjustment on the high end of the band.
- (5) H-f oscillator adjustment on the low end of the band.
- (6) Mixer adjustment on the low end of the band.
- (7) Second r-f adjustment on the low end of the band.
- (8) First r-f adjustment on the low end of the band.

Note. There are no adjustments on the h-f end of the r-f and mixer coils (T-4, T-5, T-9, T-10, T-14, and T-15).

b. The h-f oscillator adjustments may have enough range to tune to both the higher and lower values which give the proper intermediate frequency at the mixer stage. This receiver is designed to operate correctly when the oscillator is tuned to the higher frequency. If tuned to the

c. The h-f oscillator, mixer, and r-f alignment chart is given below:

End of band	Band No				
	5	4	3	2	1
Dial setting frequency.....	11.5 mc 6.5 mc	5.8 mc 3.5 mc	2.8 mc 1.6 mc	480 kc 280 kc	240 kc 140 kc
Signal generator frequency.....	11.5 mc 6.5 mc	5.8 mc 3.5 mc	2.8 mc 1.6 mc	480 kc 280 kc	240 kc 140 kc
Oscillator adjustments to be peaked.....	C-61 T-22	C-62 T-23	C-63 T-24	C-64 T-20	C-67 T-21
Mixer adjustments to be peaked.....	C-24 T-11	C-25 T-12	C-26 T-13	C-27 T-14	C-28 T-15
Second r-f adjustments to be peaked.....	C-12 T-6	C-13 T-7	C-14 T-8	C-15 T-9	C-16 T-10
First r-f adjustments to be peaked.....	C-1 T-1	C-2 T-2	C-3 T-3	C-4 T-4	C-5 T-5

Section V. FINAL TESTING

103. General

Receiver performance sometimes is impaired slightly when replacements have been made, if the receiver recently has been moistureproofed and fungiproofed, or if the receiver has been in use for a long time without readjustment. The receiver must meet the minimum standards required of Signal Corps class A equipment. When the performance is thought to be below standard, follow the final testing explained in paragraphs 104 through 115. The following tests are explained:

- Beat-frequency oscillator.
- Dial calibration accuracy.
- Sensitivity (a-m signal).
- Selectivity.
- Image rejection ratio.
- Ave characteristics.
- Power output.
- Frequency response.

104. Test Conditions

a. Before making these final tests, make sure the proper test equipment is available. The test equipment should cover the bands of frequencies to be tested and should have calibrated outputs. Warm up the receiver and test equipment for 1 hour prior to making final tests. Unless otherwise specified, the standard test condition

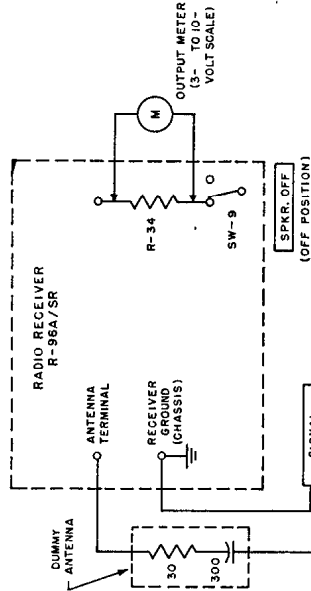
is used to provide a basis for the performance of the equipment.

6. Apply an r-f signal modulated 30 F at 400 cycles to the antenna terminals; the dummy antenna consisting of 30 ohms uuf (micromicrofarads) in series. Set R. F. GAIN and the R. F. GAIN controls to the clockwise positions. Tune the receiver and adjust the output of the generator to 50 mw in the output load. This load is resistor (R-34) placed across the secondary audio output transformer when the (SPKR.-OFF) switch is in the OFF position. An a-c output meter is used for the of 1 volt will be indicated on the output unless a milliwatt meter is available. When 50 mw output is being dissipated load resistor. Refer to figure 38 for components of signal generator and output meter to Check alignment before any final test. A headset can be used for listening to the s

105. Positions of Controls

For any tests not involving a bfo or noise set the controls as follows:

A. F. GAIN: PWR. OFF. ^{Set to} Fully clock
R. F. GAIN: ^{Set to} instructe Do.



- NOTES:
1. ALL RESISTOR VALUES IN OHMS UNLESS OTHERWISE SPECIFIED.
 2. ALL CAPACITOR VALUES IN UUF UNLESS OTHERWISE SPECIFIED.

Figure 38. Over-all output check set-up.

- A. V. C. C.
- A. N. L. C.
- SPKR.-OFF
- REC.-SEN
- B. F. O.-O
- DIAL. L.O
- Main unit
- BAND SW
- CRYSTAL

106. Te
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Be sure t
pieces of
contacts

Beat-freq
Dial cath
Sensitivity
Signal-to-n
Selectivity
Image reje

Arc charac
Audio pow
Frequency
Nac. Fan f

107. Bec
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(the i. f.)
b. Turn
output si
heard.
c. No s
or bfo cir

108. Dic
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percent sh
bration w

109. Sensitivity
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he three differen
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fer to the stag
or test points.
b. The signal g
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tput as the A. V.
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on removed. Th
ults is the sensit
c. The a-c d
ould remain con
higher sensitivity
erating on ac.
sitivity to a ma
th a-c operation

110. Selectivity
a. The controls
ragraph 105, wit
N-OFF switch v
sition during the
b. Connect an
ver dummy ant

111. Image Rejection Ratio
a. MINIMUM REQUIREMENTS
Lowest nominal frequency
510
1,500
2,500
5,000
10,000

should be within ±
quency meter or crysta
input and check th
the five bands. Mak
the calibrator is now
switch to ON.
calibrator to severa
000-cycle audio signa
rs are correct.

of a receiver is a meas
weak signals and is the
produce rated power
us-noise to noise ratio
requencies picked shoul
ow ends of each band
arts in paragraph 88
is connected to the
antenna (fig. 38) suit
tput of this receiver.
asured with an output
e output impedance of
of the signal generator
400 cps. The arc is
AIN control adjusted
s no change in receiver
-OFF switch is turned
est signal tuned in on
N and signal generator
dition which produces
output (50 mw) with
mw with the modula
tor output in micro
e.

input to the receiver
throughout these tests.
otated with the receiver
ation may vary the
20 percent lower than

the same as listed in
eption of the A. V. C.
urned to the OFF
ecks.
generator to the re-
38). Adjust the r-

generator to emit an uni
-f signal.
c. Connect a VTVM ac
ors, R-26 and R-40. M
vel at resonance (receiv
output after the signal gen
o 10 microvolts).
d. Adjust the r-f gene
output. The VTVM sh
increase in the output vol
generator to either side
quency. The output vol
he VTVM reads the exact
c above), the signal gene
oint is the bandwidth li
est frequency.
e. Detune the signal g
irection until the referenc
This will be when the V
passes through its peak an
vel, and will indicate t
he other side of the cente
f. The difference betw
ach side of the resonant
andwidth in kc or mc. S
ge was doubled, this is the
oints.
g. Reset the r-f generato
ut and check the bandw
om the center frequency
y to go, to each side
vels are reached.
h. Repeat at 1,000 an
0,000 microvolts corresp
iginal reference level wa
microvolt signal input. In
ken until enough points
mooth selectivity curve.
i. If the r-f generator is
t accurate enough for the
ch step (center and side p
eter, such as Frequency
isable the output of the
bing the reference level o
the VTVM.
j. If an oscilloscope and
ailable, leave the frequ
quency (turned off when
ken). After the side p
quency meter may be t
d on and the beat
the horizontal input
note is formed by
al generator signal

generator to the re-
38). Adjust the r-

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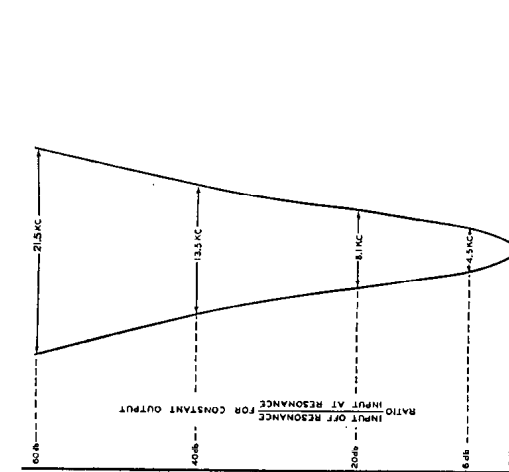


Figure 39. Selectivity curve.

and the center frequency of the frequency meter signal. The vertical oscilloscope input is connected to the output of the audio oscillator. By variation of the audio oscillator frequency, the pattern (Lissajous figures) on the oscilloscope may be made to show a 1 to 1 frequency ratio. The 1 to 1 ratio can be recognized by the appearance of a straight line, an ellipse, or a circle, depending on the phases of the input voltages. The difference between the side point and the center frequency may be read directly on the audio oscillator scale. The total bandwidth will be the sum of the two separate center-to-side frequency differences.

k. Minimum requirements—
Signal increase (db) Not more than 4.5 kc.
Total bandwidth Not more than 8.1 kc.
..... Not more than 13.5 kc.
..... Not more than 21.5 kc.

111. Image Rejection Ratio
a. MINIMUM REQUIREMENTS
Lowest nominal frequency 25,000 to 1
510 2,000 to 1
1,500 3,000 to 1
2,500 1,500 to 1
5,000 1,000 to 1
10,000 600 to 1

generator to the re-
38). Adjust the r-

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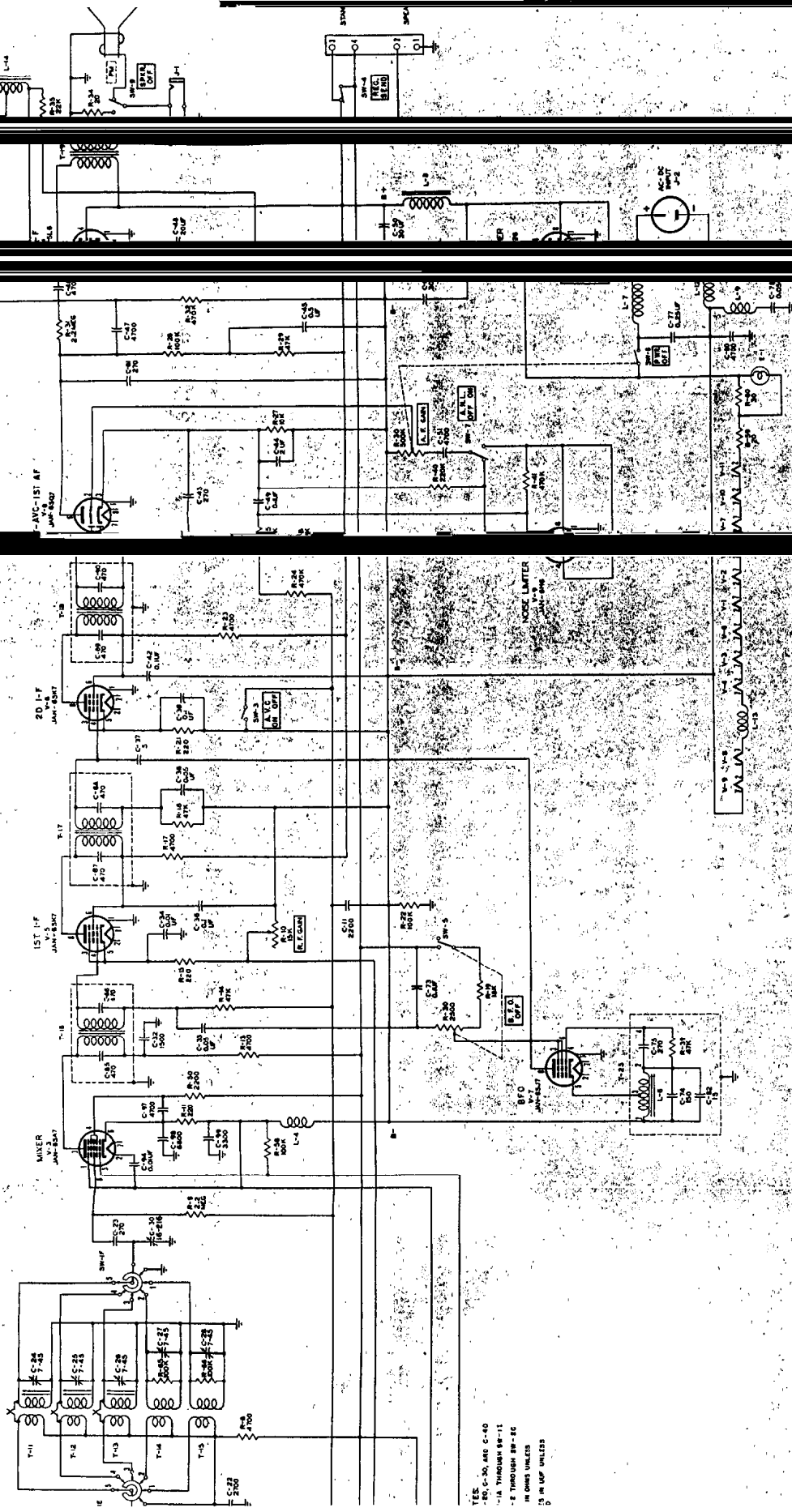
generator to the re-
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38). Adjust the r-

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generator to the re-
38). Adjust the r-



TEE
 -ES C-30 AND C-40
 -1A THROUGH 8P-11
 -8 THROUGH 8P-12
 IN OHMS UNLESS
 15 IN MUF UNLESS
 5

Figure 40.—Radio Receiver R-86A/1SR, schematic diagram.

